



## **Product Specification**

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MORPHOLINE FOR SYNTHESIS			
PRODUCT CODE 029272			
SYNONYMS C.I. NO. CASR NO. ATOMIC OR MOLECULAR FORMULA ATOMIC OR MOLECULAR WEIGHT PROPERTIES	Tetrahydro-1,4-oxazine N/A 110-91-8 C₄H9NO 87.12 		
PARAMETER	LIMIT	-	
Description	Clear colourless to pale yellow liquid.		
Solubility	Miscible with water forming clear and colourless solution.		
Minimum assay (By GC)	99.0%		
Wt. per ml at 20°C	0.998 - 1.000 g		
Boiling Range (125 - 130°C)	Min. 95.0%		
Refractive Index (n) 20 D	1.453 - 1.455		
MAXIMUM LIMIT OF IMPURITIES			
Water	0.5%		
Substances insoluble in ammonia solution	0.01%		
Chloride (Cl)	0.002%		
Phosphate (PO <sub>4</sub> )	0.0005%		
Sulphate (SO <sub>4</sub> )	0.005%		
lron (Fe)	0.0005%		
Lead (Pb)	0.001%		
Note(s) :Assay (if applicable) method ment	ioned.		
swallowed. May be corrosive to metals. Causes see PRECAUTIONARY STATEMENTS: Prevention :Do not breathe dust or mist. Wash the Ground/bond container and receiving equipment outdoors or in a well ventilated area. Wear respired dust/fume/gas/mist/vapours/spray. Wear protect gloves/clothing. Use explosion-proofelectrical/ven against static discharge. Wear protective gloves a - No smoking. Keep container tightly closed. Use of Response :IF IN EYES: Rinse cautiously with water to do. Continue rinsing. IF SWALLOWED: Rinse mo or doctor/physician. IF INHALED: Remove to fresh	oroughly after handling. Wash hands thoroughly after handling. Do not eat, drink or smoke when using this product. Use only atory protection. Do not breathe tive gloves/clothing and eye/face protection. Wear protective htilating/lighting/equipment. Take precautionary measures and eye/face protection. Keep away from heat/sparks/open flame		2054 8
lothing before reuse. Absorb spillage to prevent DN SKIN: Gently wash with plenty of soap and wa	material damage. Specific treatment: refer to Label or MSDS. IF ter. Call a POISON CENTER or doctor/physician if you feel unwell. oplicable for small quantities). The chemical should be burnt in a	-	

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