

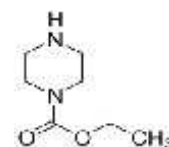


# Product Specification

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## ETHYL PIRPERAZINE-1-CARBOXYLATE

<b>PRODUCT CODE</b>	<b>087725</b>
<b>SYNONYMS</b>	<b>1-Ethoxycarbonylpiperazine, Piprazin-1-Carboxylic acid Ethyl ester</b>
<b>C.I. NO.</b>	--
<b>CASR NO.</b>	<b>(120-43-4)</b>
<b>ATOMIC OR MOLECULAR FORMULA</b>	<b>C<sub>7</sub>H<sub>14</sub>N<sub>2</sub>O<sub>2</sub></b>
<b>ATOMIC OR MOLECULAR WEIGHT</b>	<b>158.20</b>
<b>PROPERTIES</b>	--



<b>PARAMETER</b>	<b>LIMIT</b>
Description	Clear, colourless to faint yellow viscous liquid.
Solubility	Soluble in water.
Minimum assay	99.0%
Wt per ml (at 20°C)	About 1.08 g
Refractive Index (n) <sup>20</sup> <sub>D</sub>	1.4765-1.4795
Boiling Point	273 °C

**Note(s) : Assay (if applicable) method mentioned.**

<b>WARNING</b>	IMDG Code : --
<b>Hazard statements:</b> Not hazardous. No hazards.	UN No. : --
<b>Precautionary statements</b>	IATA : --
<b>Prevention:</b> -----	
<b>Response:</b> -----	
<b>Disposal:</b> -----	

**Hazard Pictogram(s) :**-----