

## **Product Specification**

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SODIUM CARBONATE (ANHYDROUS) AR			
PRODUCT CODE	642205		
SYNONYMS	(Soda Ash)		
C.I. NO.			
CASR NO.	(497-19-8)		
ATOMIC OR MOLECULAR FORMULA	Na <sub>2</sub> CO <sub>3</sub>	0	
ATOMIC OR MOLECULAR WEIGHT	105.99	Ц	
PROPERTIES	Soluble in water and glycerol, insoluble in alcohol.	NaO ONa	
PARAMETER	LIMIT		
Description	A hygroscopic colourless crystals or white crystalline	powder or granules.	
Solubility	10% Solution in water is clear and colourless.		
Identification	Passes test.		
Assay(Cal.on dried subs, Acidimetric )	99.5 – 100.5%		
MAXIMUM LIMIT OF IMPURITIES			
Insoluble matter	0.01%		
Loss on drying (at 300°C)	1.0%		
Chloride (Cl)	0.01%		
Phosphate (PO <sub>4</sub> )	0.001%		
Sulphate compounds	0.005%		
Arsenic (As)	0.0005%		
Calcium (Ca)	0.03%		
lron (Fe)	0.0005%		
Heavy Metals (as Pb)	0.001%		
Magnesium (Mg)	0.005%		
Silicate (SiO <sub>2</sub> )	0.005%		
Alkali hydroxide and bicarbonate	Passes test.		

## Note(s): Assay (if applicable) method mentioned

Organic volatile impurities

WARNING	IMDG Co	de :
Hazard statements: May cause respiratory irritation. Harmful if inhaled. May be harmful if swallowed. Causes skin	UN No.	:
irritation. Causes serious eye irritation .	IATA	:
Precautionary statements		
Prevention: Wash thoroughly after handling. Avoid breathing dust/fume/gas/ mist/vapours/spray. Use only outdoors or in a well ventilated area. Wash hands thoroughly after handling.  Response: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Wear eye/face protection. If eye irritation persists, get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs, seek medical advice/attention. Call a POISON CENTER or doctor/physician if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Specific treatment: refer to Label or MSDS. IF ON SKIN: Gently wash With plenty of soap and water. Wash/Decontaminate removed clothing before reuse. Remove/Take off immediately all contaminated clothing.		
<b>Disposal:</b> Dissolve the chemical to be disposed, in water and allow it to run to waste, diluting with large quantities		
of water.		

Meets the requirement.







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Hazard Pictogram(s):



Replace Date 06-Nov-2025