

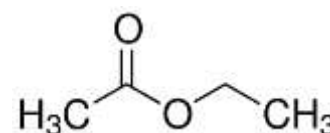


# Product Specification

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## ETHYL ACETATE

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|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| PRODUCT CODE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | H16310                                                                                                        |
| SYNONYMS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | N/A                                                                                                           |
| C.I. NO.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | N/A                                                                                                           |
| CASR NO.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 141-78-6                                                                                                      |
| ATOMIC OR MOLECULAR FORMULA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | C <sub>4</sub> H <sub>8</sub> O <sub>2</sub>                                                                  |
| ATOMIC OR MOLECULAR WEIGHT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 88.11                                                                                                         |
| PROPERTIES                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | ---                                                                                                           |
| PARAMETER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | LIMIT                                                                                                         |
| Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | A clear liquid, not more than 10 Hazen units in colour, with characteristic odour.                            |
| Solubility                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Miscible with absolute industrial methylated spirit & with diethyl ether forming a clear colourless solution. |
| Identification (IR Spectrum)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Passes test                                                                                                   |
| Minimum assay (by GC)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 98.0%                                                                                                         |
| Wt. per ml at 20°C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 0.899 - 0.901 g                                                                                               |
| Refractive Index (n) <sub>D</sub> <sup>20</sup>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 1.370 - 1.373                                                                                                 |
| Boiling Range                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 76 - 77°C                                                                                                     |
| MAXIMUM LIMIT OF IMPURITIES                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                               |
| Water                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 0.1%                                                                                                          |
| Colour (APHA)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 10                                                                                                            |
| Non volatile matter                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 0.003%                                                                                                        |
| Acidity (CH <sub>3</sub> COOH)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 0.006%                                                                                                        |
| Substance discoloured by H <sub>2</sub> SO <sub>4</sub>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Passes test                                                                                                   |
| Methyl ethanoate (methyl acetate), Ethanol, Methanol (GC)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 0.1%                                                                                                          |
| 1-Ethoxy-2-methylpropane (GC)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 0.1%                                                                                                          |
| Other impurities                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 0.3%                                                                                                          |
| Note(s) : Assay (if applicable) method mentioned.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                               |
| <b>DANGER</b><br><b>HAZARD STATEMENTS</b> : May cause respiratory irritation. Highly flammable liquid and vapour. May be harmful if swallowed. Causes serious eye irritation.<br><b>PRECAUTIONARY STATEMENTS</b> :<br><b>Prevention</b> : Use only non-sparking tools. Take precautionary measures against static discharge. Wash hands thoroughly after handling. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Keep away from heat/sparks/open flame - No smoking. Keep container tightly closed. Wear protective gloves and eye/face protection.<br><b>Response</b> : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical advice/attention. Wear eye/face protection. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin or hair: remove/take off immediately all contaminated clothing. Rinse with water/shower. In case of fire, use foam for extinction. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. | IMDG Code : 3/II<br>UN No. : 1173<br>IATA : 3                                                                 |





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**Disposal :** Allow to evaporate in safe open area (applicable for small quantities). The chemical should be burnt in a chemical incinerator equipped with burner and scrubber. If the volumes are larger than 500ml and no incinerator and site of evaporation is not available then transfer the waste chemical to waste solvent drum for collection by specialist disposal company.

Hazard Pictogram(s) :



GHS02



GHS07